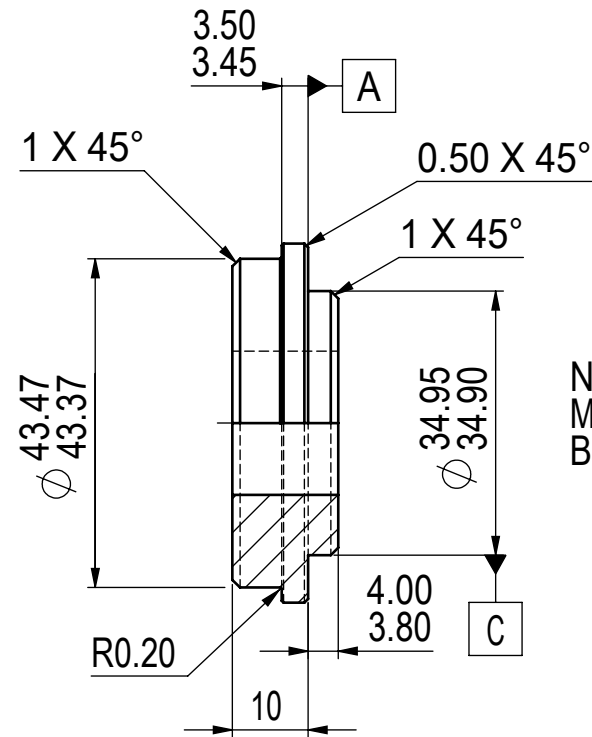
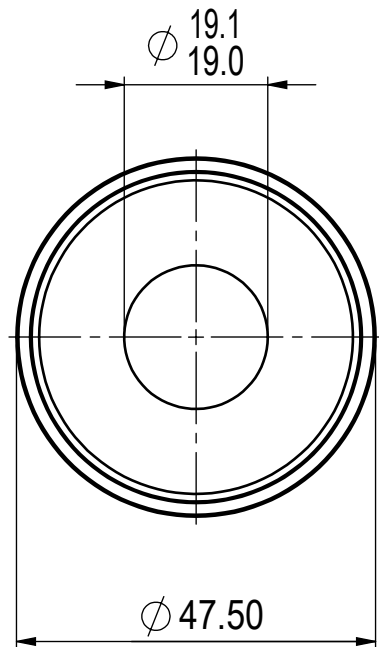




ISOMETRIC VIEW FOR ENG REF
ONLY NOT TO SCALE



NOTE 34.95/34.90 DIM
MATES WITH COMPONENT
BML HS 001

IF IN DOUBT ASK FOR CLARIFICATION

DRAWING TO BS8888

COMPONENT WEIGHT 68.97 GRAMS

TOL US	0.0	±0.25	CAST	±1.0
	0.00	±0.10	DRAFT 3° TYP	
	0.000	±0.05	ANGULAR	±0.5

FIN	TURNED MILLED BORED	3.2µm
RE	REAMED	0.8µm
SR	GROUND HONED	0.4µm

3D CAD	MMC	15/02/2015
DRAWN	DRG DRAWN	01/01/2015
APPVD	DRG APPROVED	01/02/2015

FINISH/TREAT/SPEC
SEE MACHINING INSTRUCTIONS

CAD	3D CAD MODEL TO BE TREATED AS MASTER	
	DXF AND PROFILE CUTTING TOLERANCE	+0.2 -0.2

CASTING'S, FORGING'S AND COMPOSITE
MOULDINGS TO BE FREE FROM POROSITY
AND VOIDS SEE DETAIL SPECIFICATION

PUB REL	Y
DEV REL	N

MATERIAL
303 ST-ST FREE MACHINING

THREAD	INTERNAL METRIC 6g	INTERNAL IMP 2a	NON HARD ANODIZING TO ISO 7599
	EXTERNAL METRIC 6H	EXTERNAL IMP 2B	HARD TYPE III TO ISO 10074
			SEE DETAIL IF OTHER



SPECIAL INSTRUCTION
MIL-TFD-41

STER
SUPERTOOLROOM
UNIT 4, SPRINGVALE TRADING EST
PENISTONE, SHEFFIELD, ENGLAND S366HH
INFO@BICYCLEMANUFACTURING.CO.UK



DWG TITLE/PART NAME
HEADSET PUCK 44MM PARAGON TOL

DWG No:
BML HSP 001

01
REVISION

REMOVE ALL BURR'S SHARP EDGES

DO NOT SCALE DRAWING 1:1@A4

ALL DIMENSIONS IN mm U.O.S