



ISOMETRIC VIEW FOR ENG REF ONLY NOT TO SCALE

IF IN DOUBT ASK FOR CLARIFICATION

DRAWING TO BS8888

COMPONENT WEIGHT 82.75 GRAMS

|       |       |         |        |
|-------|-------|---------|--------|
| 0.0   | ±0.25 | CAST    | ±1.0   |
| 0.00  | ±0.10 | DRAFT   | 3° TYP |
| 0.000 | ±0.05 | ANGULAR | ±0.5   |

|          |                     |       |
|----------|---------------------|-------|
| SURF FIN | TURNED MILLED BORED | 3.2µm |
|          | REAMED              | 0.8µm |
|          | GROUND HONED        | 0.4µm |

|         |     |            |
|---------|-----|------------|
| 3D CAD  | MMC | 16/02/2015 |
| DRAWN   | MMC | 16/02/2015 |
| APPVD   | MMC | 16/02/2015 |
| PUB REL | Y   |            |
| DEV REL | N   |            |

|                     |                          |
|---------------------|--------------------------|
| FINISH/TREAT/SPEC   | SEE MACHINING NOTES      |
| MATERIAL            | 303 ST-ST FREE MACHINING |
| SPECIAL INSTRUCTION |                          |

**STEP**  
SUPERTOOLROOM  
UNIT 4, SPRINGVALE TRADING EST  
PENISTONE, SHEFFIELD, ENGLAND S366HH  
INFO@BICYCLEMANUFACTURING.CO.UK

3D CAD MODEL TO BE TREATED AS MASTER  
DXF AND PROFILE CUTTING TOLERANCE

CASTING'S, FORGING'S AND COMPOSITE  
MOULDINGS TO BE FREE FROM POROSITY  
AND VOIDS SEE DETAIL SPECIFICATION

NON HARD ANODIZING TO ISO 7599  
HARD TYPE III TO ISO 10074  
SEE DETAIL IF OTHER



MIL-TFD-41

DWG TITLE/PART NAME  
**PUCK PULLDOWN SPIGOT**

DWG No:  
**BML HS 050**

REMOVE ALL BURR'S SHARP EDGES

DO NOT SCALE DRAWING 1:1@A4

ALL DIMENSIONS IN mm U.O.S

REVISION  
**A**

