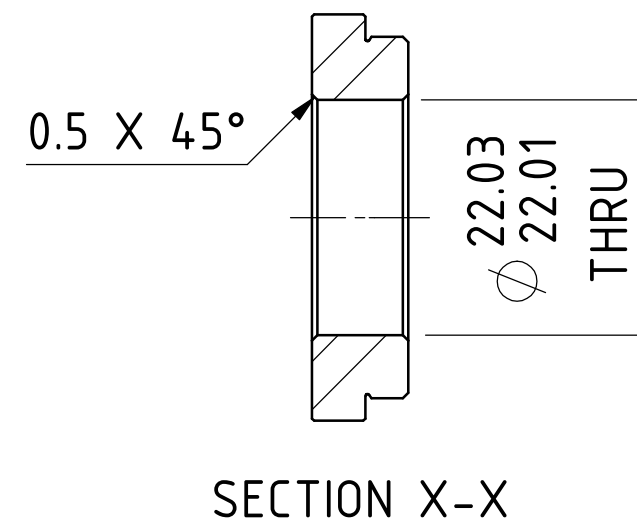
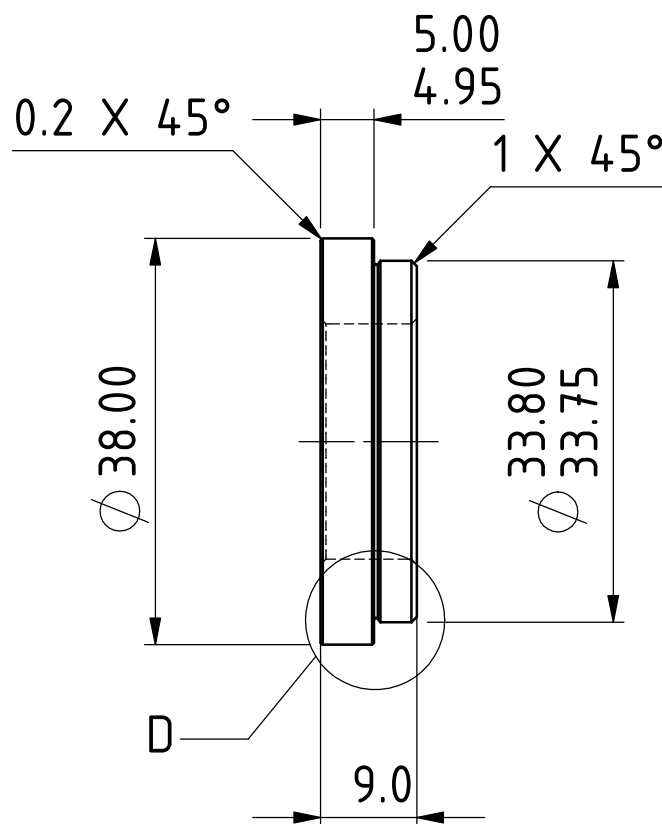
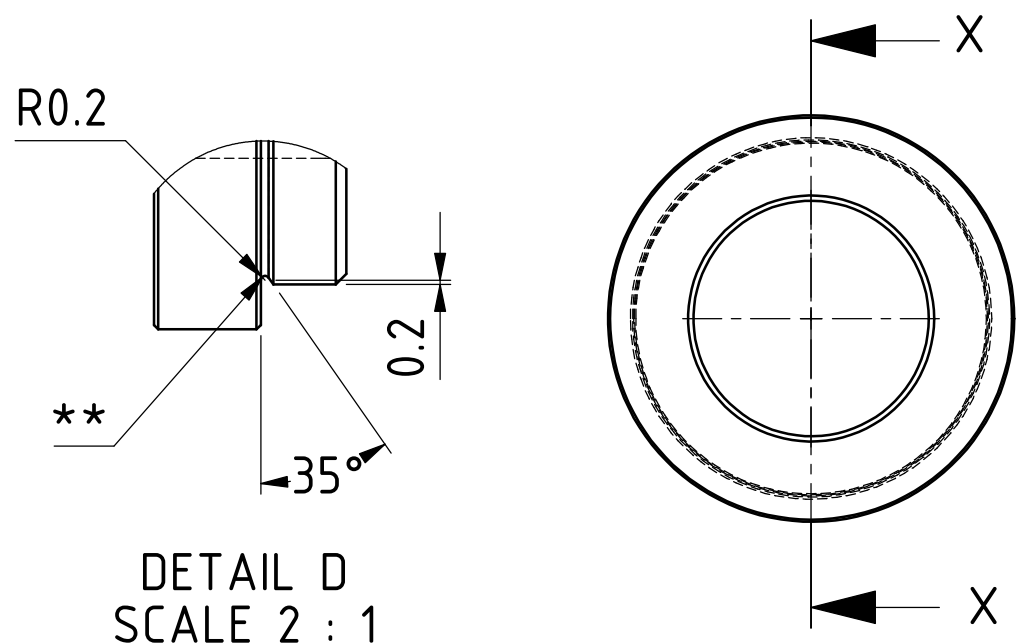




ISOMETRIC VIEW FOR
ENGINEERING REFERENCE ONLY



** RELIEF MAY BE FORMED BY
PLUNGING WITH INSERT TIP

IF IN DOUBT ASK FOR CLARIFICATION				DRAWING TO BS8888		COMPONENT WEIGHT 46.26 GRAMS		 SUPERTOOLROOM UNIT 4, SPRINGVALE TRADING EST PENISTONE, SHEFFIELD, ENGLAND S366HH INFO@BICYCLEMANUFACTURING.CO.UK	 BICYCLE MANUFACTURING LTD
TOL UOS	0.0 ±0.25	CAST	±1.0	3D CAD	MMC	15/02/2017	FINISH/TREAT/SPEC		
	0.00 ±0.10	DRAFT	3° TYP		DRAWN	MMC	15/02/2017	AS MACHINED	
	0.000 ±0.05	ANGULAR	±0.5		APPVD	MMC	15/02/2017	MATERIAL	
CAD	3D CAD MODEL TO BE TREATED AS MASTER DXF AND PROFILE CUTTING TOLERANCE +0.2 -0.2				PUB REL	Y	303 ST-ST FREE MACHINING	DWG TITLE/PART NAME	
THREAD	INTERNAL METRIC 6g	INTERNAL IMP 2a	NON HARD ANODIZING TO ISO 7599		DEV REL	N	SPECIAL INSTRUCTION	BOTTOM BRACKET INNER SEAT NARROW	
	EXTERNAL METRIC 6H	EXTERNAL IMP 2B	HARD TYPE III TO ISO 10074 SEE DETAIL IF OTHER					DWG No:	
	REMOVE ALL BURR'S SHARP EDGES							BML BB 009	
	DO NOT SCALE DRAWING 1:1@A4							A REVISION	
	ALL DIMENSIONS IN mm U.O.S							SHEET 1 OF 1	