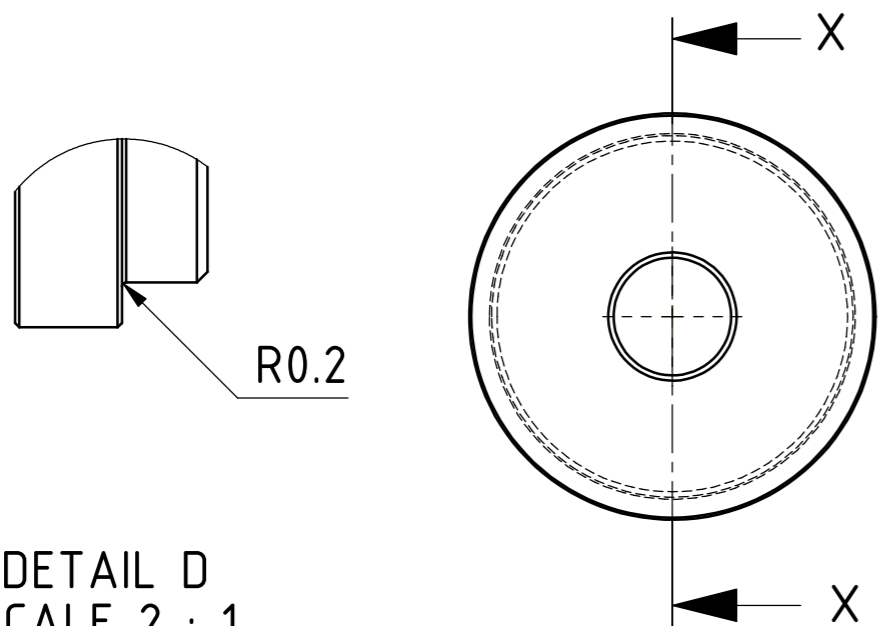
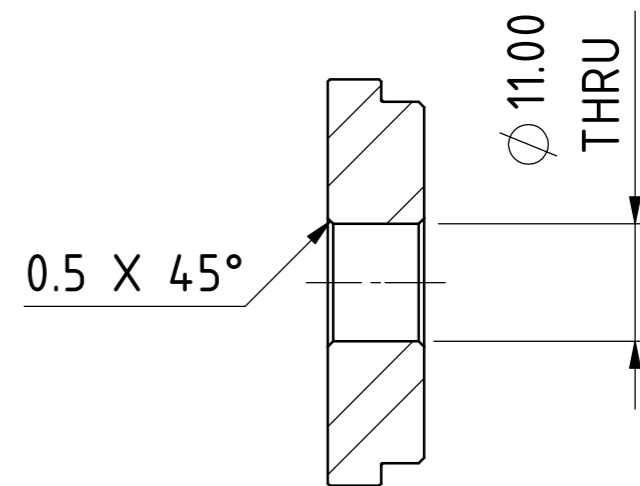
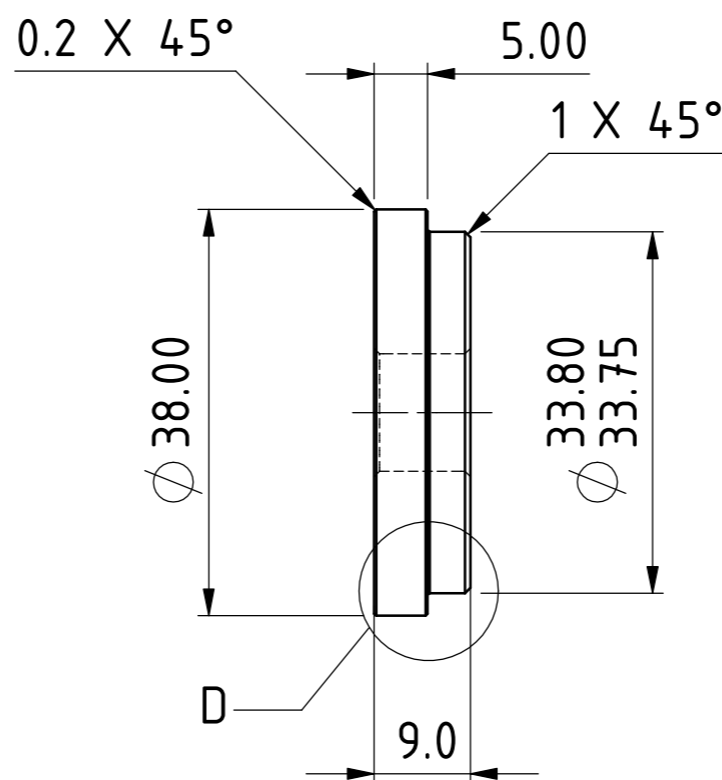


ISOMETRIC VIEW FOR
ENGINEERING REFERENCE ONLY



DETAIL D
SCALE 2 : 1



SECTION X-X

** NOTE SIMILAR TO BML BB006
BML008 HAS REDUCED THICKNESS

IF IN DOUBT ASK FOR CLARIFICATION

DRAWING TO BS8888

COMPONENT WEIGHT 67.03 GRAMS

TOL UOS	0.0	±0.25	CAST	±1.0
	0.00	±0.10	DRAFT	3° TYP
	0.000	±0.05	ANGULAR	±0.5

SURF FIN	TURNED MILLED BORED	3.2µm
	REAMED	0.8µm
	GROUND HONED	0.4µm

3D CAD	MMC	13/02/2015
DRAWN	MMC	15/02/2017
APPVD	MMC	15/02/2017
PUB REL	Y	
DEV REL	N	

FINISH/TREAT/SPEC

AS MACHINED

MATERIAL

303 ST-ST FREE MACHINING

SPECIAL INSTRUCTION



SUPERTOOLROOM
UNIT 4, SPRINGVALE TRADING EST
PENISTONE, SHEFFIELD, ENGLAND S366HH
INFO@BICYCLEMANUFACTURING.CO.UK

3D CAD MODEL TO BE TREATED AS MASTER
DXF AND PROFILE CUTTING TOLERANCE

CASTING'S, FORGING'S AND COMPOSITE
MOULDINGS TO BE FREE FROM POROSITY
AND VOIDS SEE DETAIL SPECIFICATION

INTERNAL METRIC 6g
EXTERNAL METRIC 6H

NON HARD ANODIZING TO ISO 7599
HARD TYPE III TO ISO 10074
SEE DETAIL IF OTHER



REMOVE ALL BURR'S SHARP EDGES

DO NOT SCALE DRAWING 1:1@A4

ALL DIMENSIONS IN mm U.O.S

DWG TITLE/PART NAME
BOTTOM BRACKET OUTER SEAT WIDE M10 HOLE

DWG No:
BML BB 008



REVISION
A