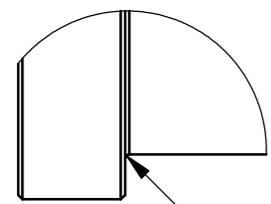
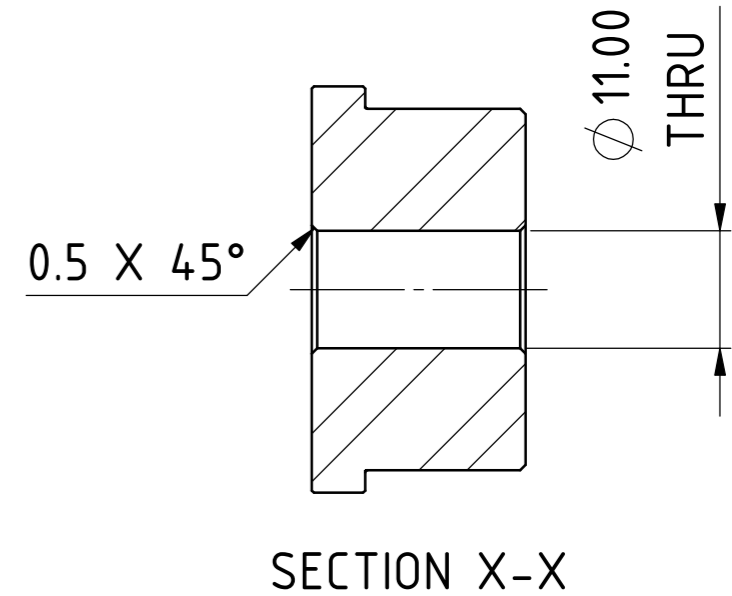
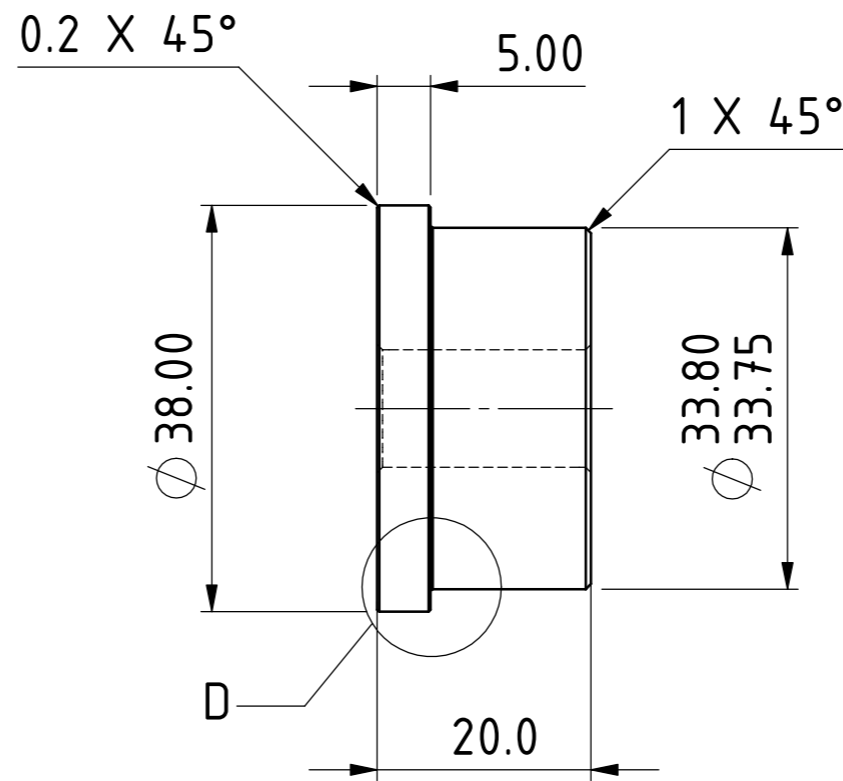
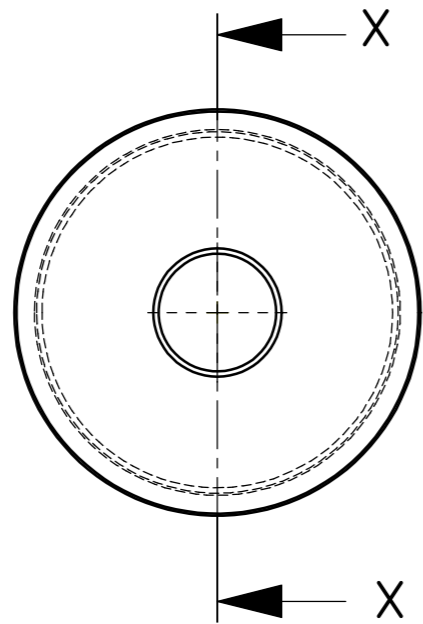


ISOMETRIC VIEW FOR  
ENGINEERING REFERENCE ONLY



R0.2

DETAIL D  
SCALE 2 : 1



SECTION X-X

IF IN DOUBT ASK FOR CLARIFICATION

DRAWING TO BS8888

COMPONENT WEIGHT 137.62 GRAMS

SUPERTOOLROOM  
UNIT 4, SPRINGVALE TRADING EST  
PENISTONE, SHEFFIELD, ENGLAND S366HH  
INFO@BICYCLEMANUFACTURING.CO.UK

TOL UOS	0.0	±0.25	CAST	±1.0
	0.00	±0.10	DRAFT	3° TYP
	0.000	±0.05	ANGULAR	±0.5

SURF FIN	TURNED	MILLED	BORED	3.2µm
	REAMED			0.8µm
	GROUND	HONED		0.4µm

3D CAD	MMC	13/02/2015
DRAWN	MMC	13/02/2015
APPVD	MMC	13/02/2015
PUB REL	Y	
DEV REL	N	

FINISH/TREAT/SPEC  
**AS MACHINED**

MATERIAL  
**303 ST-ST FREE MACHINING**

SPECIAL INSTRUCTION

3D CAD MODEL TO BE TREATED AS MASTER  
DXF AND PROFILE CUTTING TOLERANCE

CASTING'S, FORGING'S AND COMPOSITE  
MOULDINGS TO BE FREE FROM POROSITY  
AND VOIDS SEE DETAIL SPECIFICATION

INTERNAL METRIC 6g  
EXTERNAL METRIC 6H

INTERNAL IMP 2a  
EXTERNAL IMP 2B  
NON HARD ANODIZING TO ISO 7599  
HARD TYPE III TO ISO 10074  
SEE DETAIL IF OTHER



DWG TITLE/PART NAME  
**BOTTOM BRACKET OUTER SEAT WIDE**

DWG No:  
**BML BB 006**

REMOVE ALL BURR'S SHARP EDGES

DO NOT SCALE DRAWING 1:1@A4

ALL DIMENSIONS IN mm U.O.S

REVISION  
**A**

