





SECTION X-X

ISOMETRIC VIEW FOR ENGINEERING REFERENCE ONLY NOT TO SCALE

IF IN DOUBT ASK FOR CLARIFICATION				DRAWING TO BS8888		COMPONENT WEIGHT 80.37 GRAMS		 SUPERTOOLROOM UNIT 4, SPRINGVALE TRADING EST PENISTONE, SHEFFIELD, ENGLAND S366HH INFO@BICYCLEMANUFACTURING.CO.UK	
TOL UOS	0.0	±0.25	CAST	±1.0	3D CAD	MMC	13/02/2015	FINISH/TREAT/SPEC	 BICYCLE MANUFACTURING LTD
	0.00	±0.10	DRAFT	3° TYP	DRAWN	mmc	13/02/2015	AS MACHINED	
	0.000	±0.05	ANGULAR	±0.5	APPVD	DRG APPROVED		MATERIAL	
CAD	3D CAD MODEL TO BE TREATED AS MASTER			CASTING'S, FORGING'S AND COMPOSITE MOULDINGS TO BE FREE FROM POROSITY AND VOIDS SEE DETAIL SPECIFICATION			303 ST-ST FREE MACHINING		DWG TITLE/PART NAME
	DXF AND PROFILE CUTTING TOLERANCE			NON HARD ANODIZING TO ISO 7599 HARD TYPE III TO ISO 10074 SEE DETAIL IF OTHER			SPECIAL INSTRUCTION		73 MM BOTTOM BRACKET SPACER
THREAD	INTERNAL METRIC 6g	INTERNAL IMP 2a	NON HARD ANODIZING TO ISO 7599 HARD TYPE III TO ISO 10074 SEE DETAIL IF OTHER		 				DWG No:
	EXTERNAL METRIC 6H	EXTERNAL IMP 2B							BML BB 004
REMOVE ALL BURR'S SHARP EDGES				DO NOT SCALE DRAWING 2:1@A4		ALL DIMENSIONS IN mm U.O.S		A REVISION	