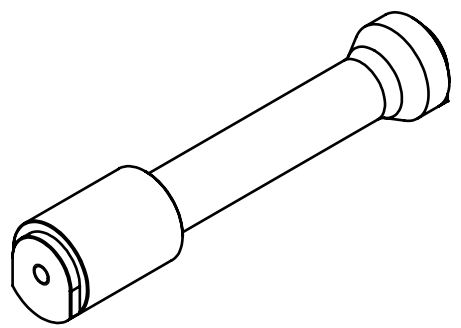






NOTE
1. TURN TO LENGTH SHOWN



ISOMETRIC VIEW NOT TO SCALE
FOR ENGINEERING REFERENCE ONLY

IF IN DOUBT ASK FOR CLARIFICATION		DRAWING TO BS8888		COMPONENT WEIGHT 144.70 GRAMS		 SUPERTOOLROOM UNIT 4, SPRINGVALE TRADING EST PENISTONE, SHEFFIELD, ENGLAND S366HH INFO@BICYCLEMANUFACTURING.CO.UK		
TOLERANCES	0.0 ±0.25 CAST ±1.0 0.00 ±0.10 DRAFT 3° TYP 0.000 ±0.05 ANGULAR ±0.5	TURNED MILLED BORED 3.2µm REAMED 0.8µm GROUND HONED 0.4µm	3D CAD MMC 13/02/2015 DRAWN MMC 13/02/2015 APPVD MMC 13/02/2015	FINISH/TREAT/SPEC AS MACHINED	MATERIAL		DWG TITLE/PART NAME REAR AXLE 142	
CAD	3D CAD MODEL TO BE TREATED AS MASTER DXF AND PROFILE CUTTING TOLERANCE +0.2 / -0.2	CASTING'S, FORGING'S AND COMPOSITE MOULDINGS TO BE FREE FROM POROSITY AND VOIDS SEE DETAIL SPECIFICATION	PUB REL Y DEV REL N	303 ST/ST FREE MACHINING	SPECIAL INSTRUCTION			
THREAD	INTERNAL METRIC 6g INTERNAL IMP 2a EXTERNAL METRIC 6H EXTERNAL IMP 2B	NON HARD ANODIZING TO ISO 7599 HARD TYPE III TO ISO 10074 SEE DETAIL IF OTHER	 	EN8-080M40 CHEM BLACK CAN BE SUBSTITUTED			REVISION A	
REMOVE ALL BURR'S SHARP EDGES		DO NOT SCALE DRAWING 1:1@A4		ALL DIMENSIONS IN mm U.O.S				SHEET 1 OF 1