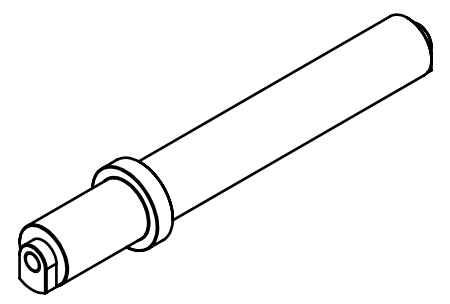




DETAIL A
SCALE 2 : 1

NOTE
1. TURN TO LENGTH SHOWN



ISOMETRIC VIEW NOT TO SCALE
FOR ENGINEERING REFERENCE ONLY

IF IN DOUBT ASK FOR CLARIFICATION		DRAWING TO BS8888		COMPONENT WEIGHT 96.67 GRAMS		 SUPERTOOLROOM UNIT 4, SPRINGVALE TRADING EST PENISTONE, SHEFFIELD, ENGLAND S366HH INFO@BICYCLEMANUFACTURING.CO.UK	 BML <small>UNIVERSITY OF SHEFFIELD</small>
TOLERANCES 0.0 ±0.25 CAST ±1.0 0.00 ±0.10 DRAFT 3° TYP REAMED 0.8µm 0.000 ±0.05 ANGULAR ±0.5 GROUND HONED 0.4µm	FINISH/TREAT/SPEC AS MACHINED	3D CAD MMC 13/02/2015 DRAWN MMC 13/02/2015 APPVD MMC 13/02/2015	MATERIAL 303 ST/ST FREE MACHINING	DWG TITLE/PART NAME REAR AXLE 135			
3D CAD MODEL TO BE TREATED AS MASTER DXF AND PROFILE CUTTING TOLERANCE ±0.2/-0.2		CASTING'S, FORGING'S AND COMPOSITE MOULDINGS TO BE FREE FROM POROSITY AND VOIDS SEE DETAIL SPECIFICATION		SPECIAL INSTRUCTION EN8-080M40. CHEM BLACK ALTERNATIVE		DWG No: BML AX 135	
INTERNAL METRIC 6g INTERNAL IMP 2a EXTERNAL METRIC 6H EXTERNAL IMP 2B		NON HARD ANODIZING TO ISO 7599 HARD TYPE III TO ISO 10074 SEE DETAIL IF OTHER		REMOVE ALL BURR'S SHARP EDGES DO NOT SCALE DRAWING 1:1@A4		ALL DIMENSIONS IN mm U.O.S SHEET 1 OF 1	