

REAR AXLE FROM BMX 115 TO 148 INC SYNTACE 142  
SEE DRG SERIES BML AX "XXX" XXX= AXLE LENGTH

FULL LENGTH LINEAR

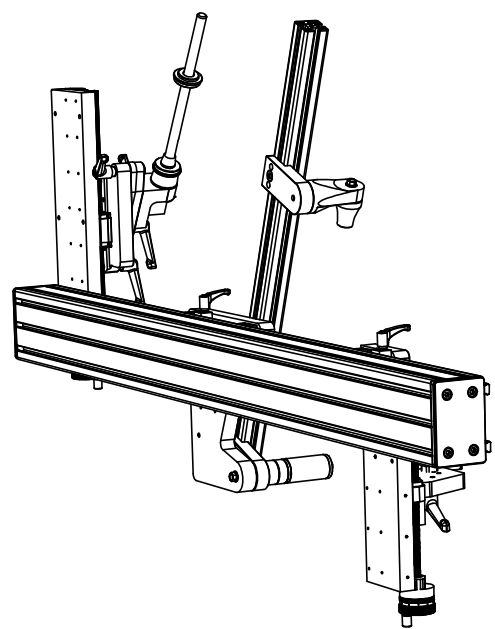
FINE ADJUSTMENT REAR

ALL SLIDES NOW PRECISION LINEAR

BB SPACER FOR 68MM  
68.5 SHELL USE 16MM  
73.5 SHELL USE 13.5MM  
100.5 NO SPACER REQD

FINE ADJUST FRONT

FOR MOUNTING STAND SEE DRG BML SS 001



IF IN DOUBT ASK FOR CLARIFICATION				DRAWING TO BS8888		COMPONENT WEIGHT 29480.64 GRAMS			
0.0	±0.25	CAST	±1.0	TURNED MILLED BORED	3.2µm	3D CAD	M MCDERMID	15/03/2015	FINISH/TREAT/SPEC
0.00	±0.10	DRAFT 3° TYP		REAMED	0.8µm	DRAWN	M MCDERMID	11/04/2017	AND/ HARD ANO /NATURAL ST ST
0.000	±0.05	ANGULAR	±0.5	GROUND HONED	0.4µm	APPRD	M.MCDERMID	11/04/2017	MATERIAL
3D CAD MODEL TO BE TREATED AS MASTER				CASTINGS, FORGING'S AND COMPOSITE		DEV REL	N		ALUMINIUM /ST ST MIX
DXF AND PROFILE CUTTING TOLERANCE				HOULDINGS TO BE FREE FROM POROSITY		PUB REL	Y		SPECIAL INSTRUCTION
				AND VOIDS SEE DETAIL SPECIFICATION					
INTERNAL METRIC 6g	INTERNAL IMP 2a	NON HARD ANODIZING TO ISO 7599		HARD TYPE III TO ISO 10074		SEE DETAIL IF OTHER			
EXTERNAL METRIC 6H	EXTERNAL IMP 2B								
REMOVE ALL BURR'S SHARP EDGES				DO NOT SCALE DRAWING 1:1@A2		ALL DIMENSIONS IN mm U.O.S		BML HJ003	

**SEI** SUPERTOOLROOM  
UNIT 4, SPRINGVALE TRADING EST  
PENISTONE, SHEFFIELD, ENGLAND S366HH  
INFO@BICYCLEMANUFACTURING.CO.UK

DWG TITLE/PART NAME  
**CONSUMER LEVEL FIXTURE ASSY**

DWG No:  
**BML HJ003**

**BML**  
REVISION  
**B**  
1SHEET 1 OF 4